



Silvia Steam Valve Installation Instructions

The following are instruction on how to replace the steam valve. Please read the entire instructions before you start.

1. Unplug the Silvia
2. Remove water tank.
3. Remove the four screws on the top cover.
4. Remove the top cover.
5. Make sure the Silvia in unplugged
6. Undo the chrome nut that holds the steam wand and remove the steam wand.
7. Undo the nut that holds the copper tube that runs from the boiler to the steam valve.
8. Remove the steam knob by pulling it straight off.
9. Use pliers to hold the steam valve and use a wrench to loosen the nut and lock washer that holds the steam valve to the frame of the Silvia.
10. Remove the steam valve.
11. Remove the two red o-rings from the hole in the steam valve that the steam wand fits into.
12. Install these the two red o-rings onto the top of the steam wand.
13. Install the new steam valve into the machine and put on the large nut and lock washer that holds it to the frame. Do not tighten this nut yet just make it snug.
14. Install the steam knob onto the steam valve. Look at the end of the valve and the knob to make sure they fit together properly.
15. Slide the steam wand onto the steam valve and snug the nut, do not over tighten.
16. Use pliers on the steam valve to hold it in place and tighten the large nut that holds the steam valve to the frame. While tightening this nut make sure that the steam wand is pointing straight down and that the nut that holds the steam wand is not hitting the case.
17. Make sure that the steam knob turns freely. If it is hitting the casing, loosen the nut that holds it to the frame, center the steam knob and tighten the nut again.
18. Tighten the nut that holds the copper tube that runs from the boiler to the steam valve. While doing this put pliers on body of the steam valve so that it does not turn. Tighten this nut securely.
19. Put the top back on the machine.
20. Install the reservoir.
21. Plug the machine in and test.

If you have any questions please give us a call.